

# Hospital Saves Energy While Avoiding Contaminating Supply Air

## Opportunity

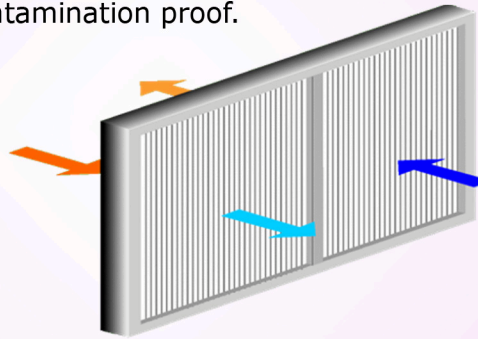
Hospitals provide an enormous opportunity for energy recovery due to their 24/7/365 operations. Energy from the exhaust air stream can be recovered in the winter to optimize the heating system and save energy dollars in the process. One key byproduct of energy recovery that must be avoided in hospitals is cross contamination. It is important that no odors, germs, or bacteria be transferred into the supply air stream while energy is being recovered. Heat Pipe Technology provides the most reliable form of energy recovery without the threat of cross contamination.

There were major plans for expansions in this Minnesota hospital, and energy recovery was a big part of those plans. Given the cold northern climate, there is plenty of energy that can be recovered from the exhaust air stream to effectively preheat the incoming supply air. As always, it is vital that this energy be recovered with no threat of cross contamination

## Solution

### *Energy Recovery Heat Pipe Systems*

Heat Pipe Technology's Energy Recovery Heat Pipes (HRM's) utilize the phase change of the working fluid capture energy from the warmer air stream and transfer it to the cooler air stream. In colder climates such as Minnesota, the energy is transferred from the exhaust air stream to preheat the supply air stream. This reliable method has no moving parts, requires minimal maintenance, and is cross contamination proof.



## Project Summary

In July 2010, one HRM was installed in the hospital. The warm exhaust energy was transferred to the cooler supply air stream, yielding immediate savings by preheating the ambient air. Since Heat Pipe Technology's HRMs are cross contamination proof, no pollutants or bacteria from the exhaust air stream can enter the supply air stream; therefore, the ventilation requirements are truly met and the indoor air quality of the hospital is maintained.

*The estimated savings for this system were just under **\$12,000 a year** resulting in a simple payback of under **2 years!***



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